

## 5 MAIN HUBS AROUND THE WORLD

### 11 PRODUCTION FACILITIES, 6 R&D CENTERS

#### ○ Türkiye Düzce Production and R&D Hub

Expertise in Cephalosporin, Sterile injectable, Non-Beta-Lactam (solid and semi-solid, solution form), high potency products  
**Production Capacity:** 210 million boxes  
**Certificates:** EU GMP, Eurasian Union GMP, ISO 9001, ISO 14001, ISO 45001, ISO 50001, ISO 27001

#### ○ Türkiye Çerkezköy Ulkar Kimya Production and R&D Hub

Expertise in API and micropellet production  
**Production Capacity:** 437 tons/year  
**Certificates:** TR GMP (PIC/s), EU GMP, ANVISA (BR GMP), ISO 9001

#### ○ Türkiye Gebze Biotechnology Production and R&D Hub

**MARTEK Biotechnology R&D Center**  
2x1000 L production line  
**Gebze R&D Center**  
Study on small molecules

#### ○ Uzbekistan Tashkent Nobel Pharmsanoat Production and R&D Hub

Production of more than 150 products in different forms  
**Production Capacity:** 20 million boxes  
**Certificates:** ISO 9001, ISO 22000, GMP and GDP

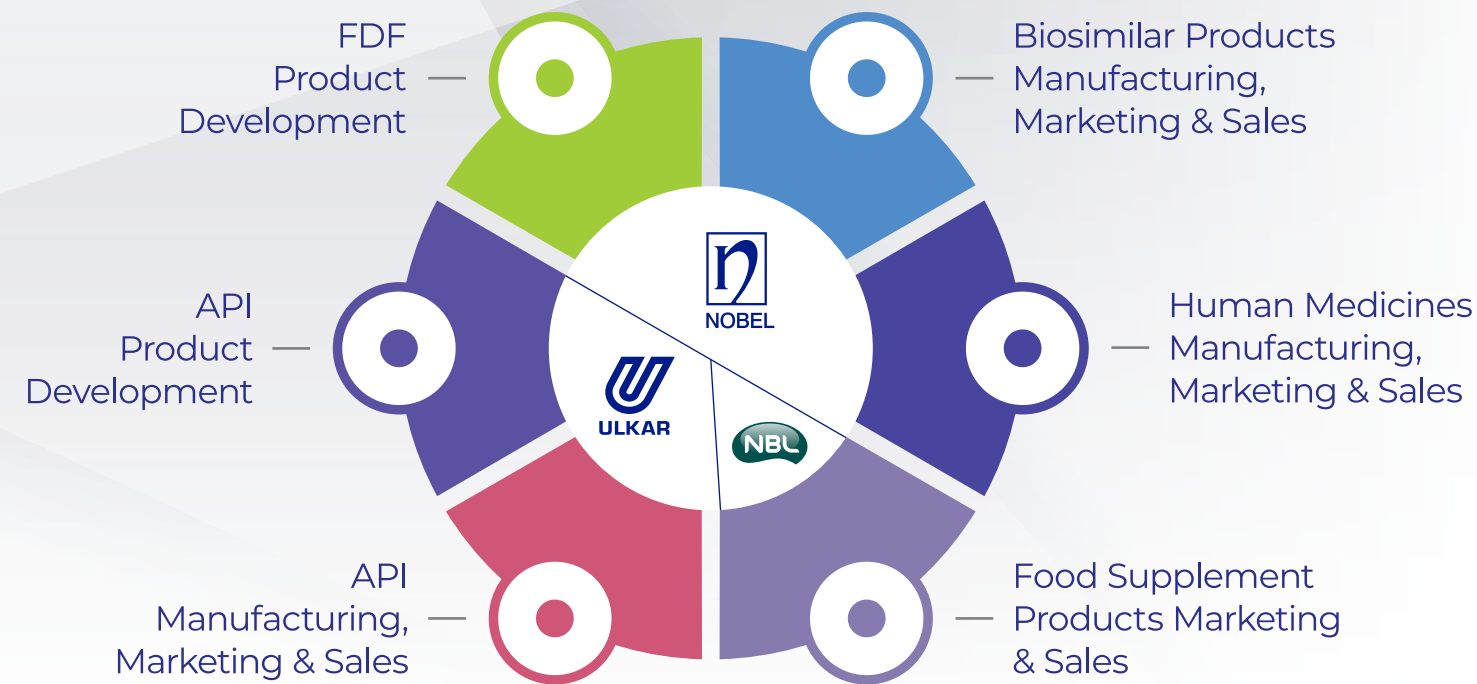
#### ○ Kazakhstan Almaty Nobel AFF Production and R&D Hub

Production of 300 kinds of products in different forms  
**Production Capacity:** 22 million boxes  
**Certificates:** GMP KZ, ISO 9001

#### R&D CENTERS

Research & Development for Türkiye and International Markets from API to Finished Product  
State of the art latest technology facilities  
High end equipment (HPLCs, UPLCs, GCs)  
GMP & WHO & EMA & FDA Compliant Standards

## FIELDS OF ACTIVITIES



## STRENGTH IN 22 THERAPEUTIC AREAS

### NOBEL'S WIDE PORTFOLIO

covers a wide variety of therapeutic areas

#### Primary Care

Analgesics  
Muscle Relaxant  
PPIs  
Anti-Infectives  
NSAIDs  
Cough & Cold  
Lipid Lowering Agents  
Urological & Women's Health  
Men's Health  
Respiratory Agents

#### Consumer Health

Multivitamins  
Probiotics  
Bone & Muscle Health  
Omega 3 Prep.

#### Speciality Care

Oncology  
Hematology  
Hepatology  
Nephrology  
Rare Diseases  
Diabetes  
Central Nervous System  
Cardiovascular & Metabolism



# 70 Years Experience Harbouring the Future

Health for All, Access for All



Formulation



Product



API

To the world from Türkiye,  
Kazakhstan and Uzbekistan







Health for All, Access for All



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## STRONG PRESENCE IN 5 CONTINENTS



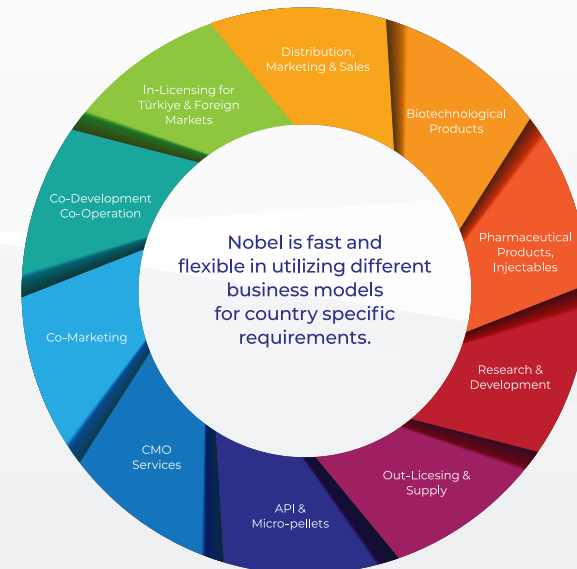
#### Affiliates in 24 Countries

Türkiye	Germany	Albania	Azerbaijan	Belarus	Bosnia and Herzegovina	Bulgaria
Georgia	Switzerland	Montenegro	Kazakhstan	Kyrgyzstan	Kosovo	Lithuania
North Macedonia	Mongolia	Moldova	Uzbekistan	Romania	Russia	Serbia
Tajikistan	Turkmenistan	Ukraine				

#### Exports 5 Continents 53 Countries

Afghanistan, Germany, Albania, Austria, Azerbaijan, Belgium, Belarus, Bosnia and Herzegovina, Bulgaria, Czech Republic, Dominican Republic, Ethiopia, Philippines, Guatemala, South Africa, Georgia, Honduras, Hong Kong, Iraq, Switzerland, Montenegro, Qatar, Kazakhstan, Kyrgyzstan, Kosovo, Libya, Lebanon, North Macedonia, Mongolia, Moldova, Uzbekistan, Panama, Russia, Serbia, Slovakia, Somalia, Tajikistan, Tanzania, Türkiye, Turkmenistan, Ukraine, United Kingdom, Jordan, Vietnam, Yemen, Cyprus, Malta, Brazil, Italy, Mexico, Tunisia, Hungary

## WE OFFER



## MANUFACTURING CAPABILITIES



#### FDF

- InjeCtable
  - Solution
  - Lyophilized Powder
  - Pre-filled Syringe
- Solid
  - Tablet
  - Capsule
  - Powder
  - Sachet
- Cephalosporin
  - Sterile Powder
  - Tablet
  - Solution
- Oral Liquids



#### API

- Synthesis Production Area
  - Acylation
  - Alkylation
  - Oxidation (Sulfoxidation)
  - Hydrolysis
  - Salt Formation
- Micropellet Production Area
  - FBD Film Coating
  - GS Film Coating
  - Conventional
  - Film Coating



#### BIOTECHNOLOGY

- Upstream
  - 20L and 50L Wave Bioreactor
  - 50L and 200L Bioreactor
  - 2x1000L Bioreactor
  - Depth Filtration System
- Downstream
  - 3 Chromatography System
  - 1 TFF System
  - VI / VR Virus Inactivation and Virus Removal
- Early & Late & Commercial Phase R&D Studies for Biotechnological Products & Molecules

## NOBEL AT A GLANCE



### 70 YEARS OF INNOVATION AND EXCELLENCE

- 1954: The first activities in the field of pharmacy.
- 1964: Nobel is founded as a pharmaceutical company.
- HQ in Istanbul Türkiye.



### END TO END PRODUCTION CAPABILITIES

- Competency in R&D, API, and FDF production for chemical and biotechnological pharmaceuticals.
- Türkiye's largest portfolio of molecule production in the pharmaceutical industry.



### STRONG PRESENCE IN 5 CONTINENTS

- API and FDF export to 50+ countries
- Affiliates in 24 countries
- 4000+ Employees worldwide
- 3000+ Licenses in 44 countries



### PURPOSE DRIVEN COMPANY

- Make pharmaceuticals accessible to everyone and level up the human life.
- Sustainability Vision 2035: Net zero emissions